PRx Graphite™
Heat Molding Guide

1. Select Size & Rigidity

<table>
<thead>
<tr>
<th>Rigidity</th>
<th>S</th>
<th>M</th>
<th>L</th>
<th>XL</th>
<th>XXL</th>
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</thead>
<tbody>
<tr>
<td>Flexible</td>
<td>X</td>
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<td>X</td>
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<tr>
<td>Semi-Rigid</td>
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<tr>
<td>Rigid</td>
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<tr>
<td>Ultra-Rigid</td>
<td>X</td>
<td>X</td>
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</tbody>
</table>

2. Heat the Shell

Oven Temperature 380°
Semi-Flex Shells . . . . 9 min
Semi-Rigid Shells . . 11 min
Rigid Shells . . . . . . . 13 min
Ultra Rigid Shells . . . 14 min

In addition the shell can be spot heated if necessary.
*Hold heat gun about 1 inch away from the shell.

3. Pressing Over Cast

Turn cast so the heel is in the back.
This will prevent the shell from shifting when the lid closes.

4. Finishing

Grind to the correct dimensions and heel cup depth.
PRx Graphite™ does not require special storage temperatures.

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